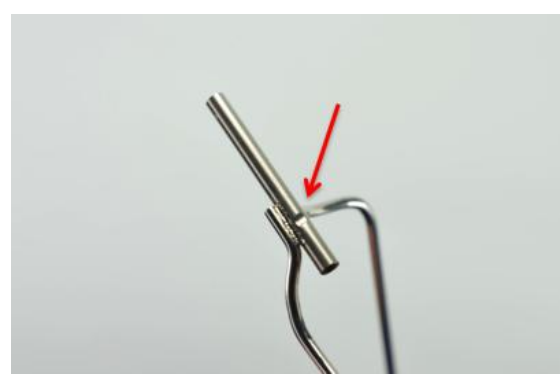
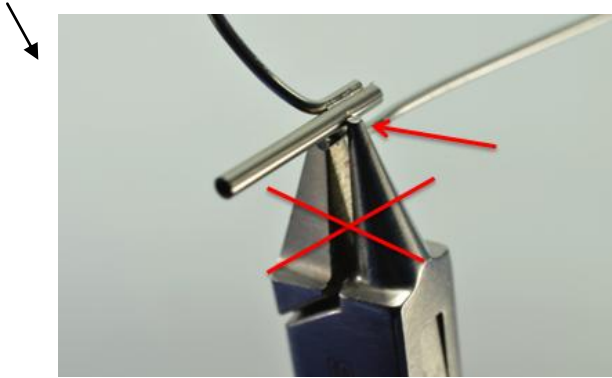


**The laser welded frame
Advices**

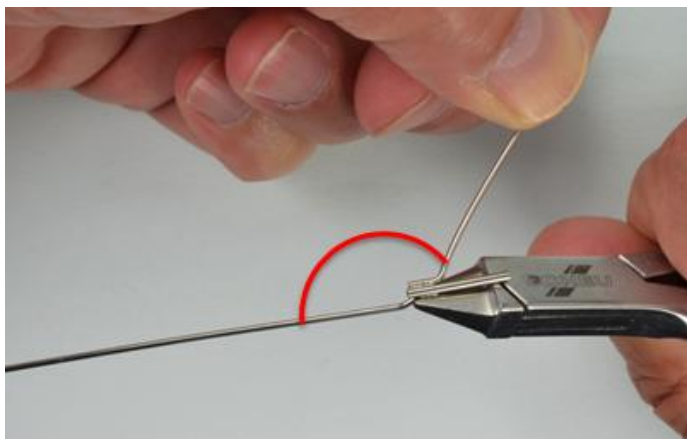
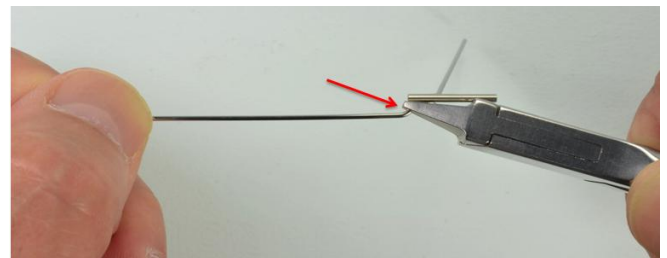
When shaping the frames, it is important to not pinch the plier on the tube: it will mark and deform the tube. Result: in final assembly the ball clasp which supports the propulsion system will not enter in the tube.



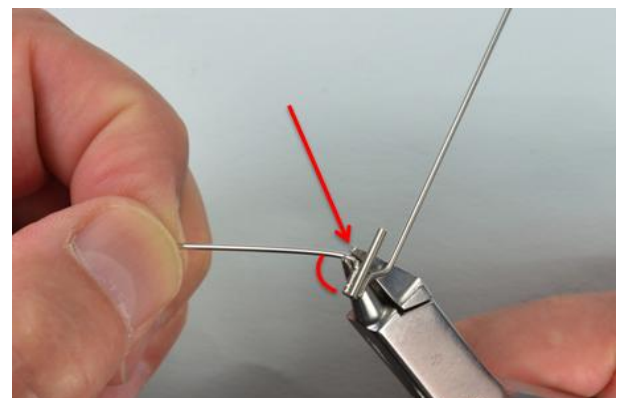
Recommendation

The Angle pliers is recommended for this phase of manufacturing the frame.

When working with the big length of the frame, pinch the pliers under the tube on the laser welded part.



Maintaining this clinching, we can also modified the angle of the small length.



To close the angle of the small length, clinch the pliers on the frame after laser welding.

This method can be applied to both lower and upper